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end carton has a top wall, a bottom wall, two side walls, and a base portion between the top wall and the bottom wall. The base portion is formed to have an inwardly-turned flange that extends over and is interlocked with the top wall and the bottom wall of the carton. The gable end carton also has an inwardly-bent flange that extends over and is interlocked with the top wall and the bottom wall of the carton. The flanges are typically provided as an integral part of the wall forming the carton, and a seamer apparatus is used to fold the flanges to conform them to the profile of the carton. In the production of a seamed carton, the top wall of the carton is initially formed by folding a blank into its initial shape, then the top wall is seamed to the side walls, and then the bottom wall is folded and seamed to the bottom wall of the carton to form a blank containing the top wall, the bottom wall, and two side walls. Next, the bottom wall is folded and seamed to the bottom wall of the carton to form a blank containing the top wall, the bottom wall, and two side walls. Then the top wall is folded and seamed to the top wall of the carton to form a blank containing the top wall, the bottom wall, and two side walls. Typically, the blank in which the top wall is folded is a continuous 82157476af

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